# Introduction to Microelectronic Fabrication

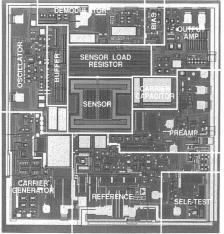
Course Overview

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# Integrated Circuits 20PM 32KV 95 004 8

### ANALOG™ ADXL-50 ARCHITECTURE



Analog Devices' ADXL-50, the industry's first surface micromachined accelerometer, includes signal conditioning on chip.

 $\sim 5 \text{ mm}$ 

• Mass production example. all components were integrated in to a chip

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### Semiconductor Devices

- Semiconductor industry is one of the most important industries in Taiwan
- Related product (e.g.)
  - computer chips (CPU, chipset, memory ...)
  - other ICs
  - communication devices
  - MEMS?
- Production can be classified into 3 levels
  - electronics design
  - semiconductor fabrication
  - IC package

### History of Semiconductor Devices

- 1890s
  - Mechanical tabulating machine
  - Herman Hollerith
  - Eventually IBM
- 1900s 1950s
  - Vacuum tubes
- 1930s
  - Electromechanical computers
  - V. Bush at MIT
- 1940s
  - ENIAC, the first electronic computer

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### History of Semiconductor Devices

- Dec. 23, 1947
  - The first transfer resistor (Transistor)
  - Bell Laboratory (AT&T  $\rightarrow$  Lucent Tech)
  - Shockley, Bardeen, Brattin, 1956 Nobel Prize in physics
- Discrete devices (1950s)
  - one device per chip
  - transistor radios
- Integrated Circuits (ICs)
  - appeared in 1959, J. Kilby, TI, 2000 Nobel Prize in physics
  - 5 devices in the same element
  - wire individual elements in one

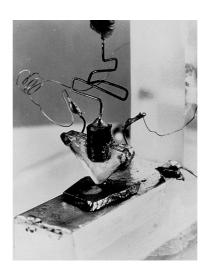
## History of Semiconductor Devices

- Planar technology
  - Fairchild, N. Noyce & J. Horni
  - The method we used today
- Development of semiconductor industry
  - Schockly from Bell Lab to Palo Alto
    - the birth of "Silicon Valley"
  - Noyce, Moore, et. al  $\rightarrow$  Intel
- Moore's Law (1964)
  - Density of IC will double every 18 months

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### First Transistor, Bell Lab, 1947

Photo courtesy: AT&T Archive



## First Transistor and Its Inventors



John Bardeen, William Shockley and Walter Brattain

Photo courtesy: Lucent Technologies Inc.

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### First IC Device Made by Jack Kilby of Texas Instrument in 1958

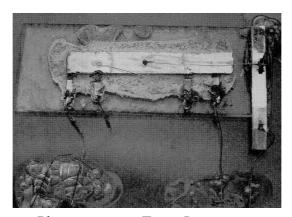


Photo courtesy: Texas Instruments

### First Silicon IC Chip Made by Robert Noyce of Fairchild Camera in 1961

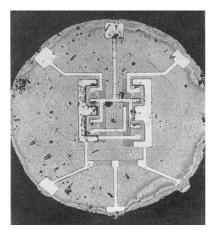
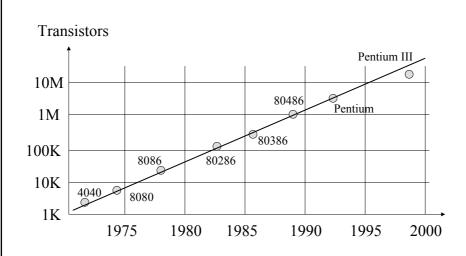


Photo courtesy: Fairchild Semiconductor International

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# Moore's Law, Intel's Version



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### History of Semiconductor Devices

• ENIAC 1947

size
weight
vacuum tubes
resistor
capacitor
switches
power
Cost (1940)
30 x 50 ft²
70,000
18,000
70,000
10,000
150,000 W
\$400,000

• Same function can be achieved by a 1.5×1.5 cm<sup>2</sup> die in mid 1970s!

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### **IC** Industries

- Raw material supplier
  - wafers, chemicals
- IC circuitry design
  - Design house
- IC fabrication
  - $-\,$  E.g., TSMC, UMI for fab only
  - E.g., Intel, TI, Lucent for both design and fabrication
- Equipment suppliers of IC fabrication/characterization
  - CVD system, lithography, CMP
  - E.g., Applied Materials, KLA-Tencor, Nikon

### Semiconductor Devices

- Resistor
- diode
- transistor
- capacitor

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### What You Will Learn?

- An overall idea on how a IC chip was fabricated
- Certain depth on each important fabrication step
- The role of a non-electrical engineering background person in semiconductor industries or related research projects

# Courses after this introductory material

- Semiconductor fabrication related courses
- MEMS related courses
- nanosystems related courses
- semiconductor processes

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